

# SAFETY DATA SHEET

Aqua-Ivory 4K

Page 1 of 11

## SECTION 1 : IDENTIFICATION

### 1.1 Product identifier

**Product name** Aqua-Ivory 4K  
**Recommended use and restrictions on use**  
**Recommended use** For use in Phrozen 3D-printers  
**Restrictions on use** Do not use in the situation that easily generate aerosol, steam.

### 1.2 Name, address and phone of manufacturer , importers or supplier

**Manufacturer** Phrozen Tech Co., Ltd. 287 Niupu Rd, Xiangshan Dist,  
Hsinchu City 30091, TAIWAN( R.O.C )  
**Phone** +886-3621-0505  
**Emergency phone / Fax** +886-3621-0505 / +886-3539-6591

## SECTION 2 : HAZARD IDENTIFICATION

### 2.1 Hazard classification

Skin corrosion/irritation Category 2 , Serious eye damage/eye irritation Category 1 ,  
Skin sensitization Category 1 , Reproductive toxicity Category 2,  
Hazardous to the aquatic environment (acute hazard) Category 1,  
Hazardous to the aquatic environment (chronic hazard) Category 2,

### 2.2 Signal statement

Corrosion, Exclamation mark, Health hazard, Environment



### 2.3 Pictograms

### 2.4 Signal word

Danger

### 2.5 Hazard statements

Causes skin irritation  
Causes serious eye irritation  
May cause an allergic skin reaction  
Suspected of damaging the unborn child.  
Very toxic to aquatic life with long lasting effects

### 2.6 Precautionary statements

If medical advice is needed, have product container or label at hand.

Keep out of reach of children.

Obtain special instructions before use.

Do not breathe dust/fume/gas/mist/vapours/spray.

Wear protective gloves/protective clothing/eye protection/face protection.

IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, If present and easy to do. Continue rinsing.

Immediately call a POISON CENTER/doctor.

Store locked up.

Dispose of contents/container to hazardous or special waste collection point.

## 2.7 other hazard

None

## SECTION 3 : COMPOSITION / INFORMATION ON INGREDIENTS

Components	CAS number	Weight %	Classification acc. to GHS
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1- chloro-2,3-epoxypropane, esters with acrylic acid	55818-57-0	20 – 40%	Skin Sens. 1 / H317 Aquatic Acute 1 / H400 Aquatic Chronic 2 / H411
Oxybis(methyl-2,1-ethanediyl) diacrylate	57472-68-1	10 – 20%	Skin Irrit. 2 / H315 Skin Sens. 1 / H317 Eye Dam. 1 / H318
Additives1	Trade Secret	5-20%	Acute Tox. 4 / H302 STOT RE 2 / H373 Eye Dam. 1 / H318 Skin Sens. 1 /H317
Additives2	Trade Secret	1-10%	Skin Sens. 1A / H317 Repr. 2 / H361d Aquatic Chronic 2 / H411
Additives3	Trade Secret	1-6%	Acute Tox. 4 / H302 STOT SE 3 / H336

Additives4	Trade Secret	<1%	Carc. 2 / H351
Additives5	Trade Secret	1-6%	Aquatic Chronic 4 / H413

**SECTION 4 : FIRST AID MEASURES****4.1. First-aid advice and recommendations for different routes of exposure****4.1.1 Inhalation**

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. In case of respiratory tract irritation, consult a physician. Provide fresh air.

**4.1.2 Skin Contact**

Wash with plenty of soap and water.

**4.1.3 Eyes Contact**

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, freshwater for at least 10 minutes, holding the eyelids apart.

**4.1.4 Ingestion**

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

**4.2. Most important symptoms and hazardous effects**

None

**4.3. Protection of First-aid personnel**

None

**4.4. Note for physician**

None

**SECTION 5 : FIRE-FIGHTING MEASURES****5.1 Applicable extinguishing media**

Water spray, BC-powder, Carbon dioxide (CO<sub>2</sub>)

**5.2 Specific hazards confronted during fire fighting**

Carbon monoxide (CO), Carbon dioxide (CO<sub>2</sub>)

**5.3 Specific fire-fighting procedure**

None

**5.4 Specific protective equipments for fire-fighters**

In case of fire and/or explosion do not breathe fumes. Co-ordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses.

## SAFETY DATA SHEET

Aqua-Ivory 4K

Page 4 of 11

Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

### SECTION 6 : ACCIDENTAL RELEASE MEASURES

#### 6.1. Personal precautions

Wear breathing apparatus if exposed to vapours/dust/spray/gases.

#### 6.2. Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

#### 6.3. Cleaning methods

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur(diatomite), sand, universal binder. Covering of drains.  
Place in appropriate containers for disposal. Ventilate affected area.

### SECTION 7 : SAFETY HANDLING AND STORAGE

#### 7.1. Handling

Use local and general ventilation. Use only in well-ventilated areas.  
Do not eat, drink and smoke in work areas.  
Remove contaminated clothing and protective equipment before entering eating areas.  
Wash hands after use.  
Never keep food or drink in the vicinity of chemicals.  
Never place chemicals in containers that are normally used for food or drink.

#### 7.2. Storage

Storage at the area of cool,dry.  
Keep away from heat ,direct sunlight, rainy and rapid temperature .  
Storage temperature between 15°C/ 59°C to 35°C / 95°F.  
Close the lid tightly when not in use.

### SECTION 8 : EXPOSURE CONTROLS / PERSONAL PROTECTION

#### 8.1. Engineering controls

Provide adequate ventilation to the areas where the product is stored and/or handled.

### 8.2. Control Parameters

Component	TWA	STEL	CEILING	BEI s
Titanium dioxide	10 mg / m <sup>3</sup>	15 mg /m <sup>3</sup>	-	-

### 8.3. Personal protective equipment

#### 8.3.1 Respiratory protection

In case of inadequate ventilation wear respiratory protection.

#### 8.3.2 Hand protection

Chemical protection gloves are suitable, which are tested according to EN 374.

For example : NBR: acrylonitrile-butadiene rubber

Material thickness :  $\geq 0.6\text{mm}$

Breakthrough times of the glove material : > 480 minutes (permeation: level 6)

#### 8.3.3 Eye protection

Use safety goggles.

#### 8.3.4 Skin protection

Use clothing that provides complete protection to the skin.

### 8.4. Hygiene measures

Do not eat, drink and smoke in work areas.

Wash thoroughly after handling.

Keep clean of operation area.

Take off polluted clothing as soon as possible after work. The clothing can be re-wear only after washed in clean or discard.

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Apperance and color	Whitish viscous liquid	Odor	Typical acrylate
Odor threshold	N/A	Melting point	N/A
pH value	6-8	Boiling point	104.5 °C at 2.05 hPa
Flammable	N/A	Flash point	N/A
Decomposition Temp	N/A	Testing method	N/A
Natural Temp	240°C	Explosive limit	N/A

## SAFETY DATA SHEET

Aqua-Ivory 4K

Page 6 of 11

Vapor pressure	0.5 hPa at 86.6 °C	Vapor density	N/A
Density	1.12 g /cm <sup>3</sup> at 20 °C	Solubility	N/A
Octanol/water distribution coefficient (log Kow)	N/A	Evaporaion rate	N/A

### SECTION 10: STABILITY AND REACTIVITY

#### 10.1. Stability

Stable under normal condition.

#### 10.2. Possible hazardous reation under specific conditions

None

#### 10.3. Must avoid condition

UV-radiation/sunlight.

#### 10.4. Must avoid substances

Oxidisers, Reducing agents

#### 10.5. Hazardous decomposed product

None

### SECTION 11: TOXICOLOGICAL INFORMATION

#### Information on toxicological effects

Test data are not available for the complete mixture.

#### 11.1. Exposure paths

None

#### 11.2. Symptoms

None

#### 11.3. Acute toxicity

Components	route	Species	End point	Value
Polytetrahydrofuran	Oral	Rat	LC50	>3.4ppm/4H
	Ingetion	Rat	LD50	>5000mg/l
Titanium dioxide	Oral	Rat	LD50	>10000 mg/kg

# SAFETY DATA SHEET

Aqua-Ivory 4K

Page 7 of 11

	Dermal	Rat	LD50	>10000 mg/kg
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## 11.4. Chronic toxicity

None

## 11.5. Reproductive and/or Developmental Effects

None

## SECTION 12: ECOLOGICAL INFORMATION

The product has not been tested. The statement has been derived from the properties of the individual components.

### 12.1. Ecological toxicity

Aquatic toxicity (acute) of components of the mixture				
Components	End point	Value	Species	Exposure time
Oxybis(methyl-2,1-ethanediyl) diacrylate	LC50	4.64 mg/l	fish	96 h
	EC50	22.3 mg/l	aquatic invertebrates	48 h
	ErC50	16.7mg/l	algae	72h
Bisphenol A epoxy diacrylate	LL50	>100 mg/l	fish	96 h
	LC50	0.082mg/l	fish	96h
	EC50	>16mg/l	aquatic invertebrates	48h
	EL50	105mg/l	algae	48h
	ErC50	17mg/l	algae	72h
Trimethylolpropane triacrylate	LC50	0.87mg/l	fish	96h
	ErC50	4.86mg/l	algae	96h
	EC50	7.2mg/l	algae	72h
2-phenoxyethyl acrylate	LC50	<22mg/l	fish	72 h
	EC50	3.85mg/l	aquatic invertebrates	48 h
	ErC50	4.4mg/l	algae	72h
Aquatic toxicity (chronic) of components of the mixture				
Components	End point	Value	Species	Exposure time
Oxybis(methyl-2,1-ethanediyl) diacrylate	EC50	>1,000 mg/l	microorganisms	30 min
Bisphenol A epoxy diacrylate	EC50	>1,000 mg/l	microorganisms	3h
2-phenoxyethyl acrylate	EC50	177mg/l	microorganisms	3h

### 12.2. Per sistance and degradability

Degradability of components of the mixture				
Components	Process	Degradation rate	Time	Source
Oxybis(methyl-2,1-ethanediyl) diacrylate	DOC removal	90–100 %	28d	ECHA
Bisphenol A epoxy diacrylate	oxygen deple-tion	42%	28d	ECHA
Trimethylolpropane triacrylate	carbon dioxide generation	82 - 90%	28d	ECHA
2-phenoxyethyl acrylate	oxygen deple-tion	22.3%	28d	ECHA

### 12.3. Bio-accumulative potential

Components	BCF	Log kow	BOD/COD
Oxybis(methyl-2,1-ethanediyl) diacrylate		0.01- 0.39 (pHvalue : 7, 24°C)	
Bisphenol A epoxy diacrylate		1.6 – 3.8 (pHvalue : 6.4, 23°C)	
Trimethylolpropane triacrylate		4.35	
2-phenoxyethyl acrylate		2.58	
[bis(4-methylphenyl)phosphor-oso] (2,4,6-trimethyl phenyl) methanone		4.7 (20 °C)	

### 12.4. Mobility in soil

None

### 12.5. Other adverse effects

None



**13.1. Waste disposal methods**

Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

**13.2. Sewage disposal method**

Do not empty into drains. Avoid release to the environment.

**13.3. Contaminated Packaging disposal method**

Handle contaminated packages in the same way as the substance itself.

**SECTION 14: TRANSPORT INFORMATION**

<b>Land transport USDOT</b>	Not classified as dangerous goods under transport regulations.
<b>Sea transport IMDG</b>	Not classified as dangerous goods under transport regulations.
<b>Air transport IATA/ICAO</b>	Not classified as dangerous goods under transport regulations.
<b>Further information</b>	N/A
<b>Other requirements</b>	N/A

**SECTION 15: REGULATORY INFORMATION****15.1. List of substances subject to authorisation (REACH, Annex XIV) / SVHC- candidate list**

None of the ingredients are listed

**15.2. Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS)**

None of the ingredients are listed

**15.3. Regulation concerning the establishment of a European Pollutant Release and Transfer Register (PRTR)**

None of the ingredients are listed

**15.4. Regulation on persistent organic pollutants (POP)**

None of the ingredients are listed.

### 15.5. National inventories

Country	Inventory	Status
AU	AU AICS	all ingredients are listed
CA	DSL	all ingredients are listed
CA	NDSL	all ingredients are listed
CN	IECSC	all ingredients are listed
EU	ECSI	not all ingredients are listed
EU	REACH Reg.	not all ingredients are listed
JP	CSCL-ENCS	not all ingredients are listed
JP	ISHA-ENCS	not all ingredients are listed
NZ	NZIoC	all ingredients are listed
TR	CICR	not all ingredients are listed
TW	TCSI	all ingredients are listed
US	TSCA	all ingredients are listed

### Legend

AIIC	Australian Inventory of Industrial Chemicals
DSL	Domestic Substances List (DSL)
IECSC	Inventory of Existing Chemical Substances Produced or Imported in China
EU	EC Substance Inventory (EINECS, ELINCS, NLP)
EU	REACH registered substances
CSCL-ENCS	List of Existing and New Chemical Substances (CSCL-ENCS)
ISHA-ENCS	Inventory of Existing and New Chemical Substances (ISHA-ENCS)
NZIoC	New Zealand Inventory of Chemicals
CICR	Chemical Inventory and Control Regulation
TCSI	Taiwan Chemical Substance Inventory
TSCA	Toxic Substance Control Act

## SECTION 16: OTHER INFORMATION

Reference	US OSHA HCS 29 CFR 1910.1200
Table formulation unit	Name : Phrozen Tech. Co. Ltd Address / Phone : 287 Niupu Rd, Xiangshan Dist, Hsinchu City 30091, TAIWAN( R.O.C ) /+ 886-3-6210505



## SAFETY DATA SHEET

Aqua-Ivory 4K



Page 11 of 11

<b>Table formulator</b>	Job title : Occupational Safety & Health manager Name : Chun-Yao, Kuo
<b>Table formulation Date</b>	2024.01.23
<b>Remarks</b>	In the above described information, the symbol "N/A" means no relevant information currently.

To the best of our knowledge the information contained herein is accurate. However, Phrozen Tech. Co. Ltd. makes no warranty, expressed or implied, regarding the accuracy of these results to be obtained from the use thereof. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Phrozen Tech. Co. Ltd. assumes no responsibility for injury from the use of the product described herein.

**END OF SAFETY DATASHEET**